

# JIS B 1111

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TYPE H TRUSS HEAD MACHINE SCREW

unit : mm

Screw Size	Cross Recess No.	dk		k		rf	m	q		Punch No.	Punch Diameter (D)
		Basic Size	Tolerance	Basic Size	Tolerance	Approx.	Ref.	Max.	Min.		
M2	1	4.5	0 -0.4	1.2	±0.1	3	2.2	1.01	0.65	JPHM20T	12
(M2.2)		5		1.3		3.2	2.3	1.11	0.75	JPHM22T	12
(M2.3)		5.2		1.4		3.4	2.4	1.21	0.85	JPHM23T	12
M2.5		5.7		1.5		3.7	2.5	1.32	0.95	JPHM25T	12
(M2.6)		5.9		1.6		3.9	2.6	1.42	1.05	JPHM26T	12
M3		2		6.9		0 -0.5	1.9	±0.15	4.6	2.9	1.72
(M3.5)	8.1		2.2	5.4	4		1.83		1.30	JPHM35T	14
M4	9.4		2.5	6.1	4.3		2.13		1.60	JPHM40T	14
(M4.5)	10.6		2.8	6.9	4.7		2.53		1.99	JPHM45T	18
M5	11.8		3.1	7.7	5		2.83		2.29	JPHM50T	18
M6	3		14	0 -0.7	3.7		±0.2		9.1	6.3	2.86
M8		17.8	4.8		11.7	7.8		4.36	3.78	JPHM80T	25

