

JIS B 1111

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TYPE H PAN HEAD MACHINE SCREW

unit : mm

Screw Size	Cross Recess No.	dk		k		r1	r12	m	q		Punch No.	Punch Diameter (D)
		Basic Size	Tolerance	Basic Size	Tolerance	Approx.	Approx.	Ref.	Max.	Min.		
M2	1	3.5	0 -0.4	1.3	±0.1	4.5	0.6	2.2	1.01	0.60	JPHM20P	12
(M2.2)		4		1.5		5	0.7	2.4	1.21	0.80	JPHM23P	12
(M2.3)		4		1.5		5	0.7	2.4	1.21	0.80		12
M2.5		4.5		1.7		6	0.8	2.6	1.42	1.00	JPHM26P	12
(M2.6)		4.5		1.7		6	0.8	2.6	1.42	1.00		12
M3	2	5.5	0 -0.5	2	±0.15	7	1.0	3.6	1.43	0.86	JPHM30P	12
(M3.5)		6		2.3		8	1.1	3.9	1.73	1.15	JPHM35P	14
M4		7		2.6		9	1.3	4.2	2.03	1.45	JPHM40P	14
(M4.5)		8		2.9		11	1.5	4.6	2.43	1.84	JPHM45P	18
M5		9		3.3		12	1.6	4.9	2.73	2.14	JPHM50P	18
M6	3	10.5	0 -0.7	3.9	±0.2	14	1.9	6.3	2.86	2.26	JPHM60P	18
M8		14	0 -0.8	5.2		18	2.6	7.8	4.36	3.73	JPHM80P	23

