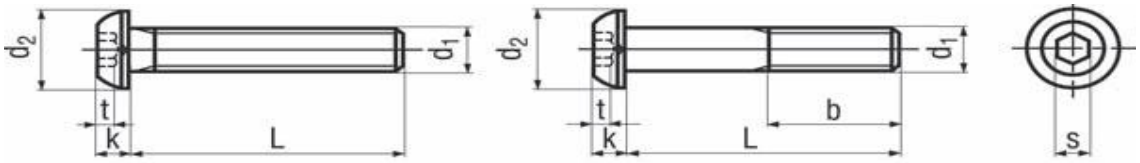
BUTTON HEAD SOCKET HEAD CAP SCREWS ~ISO 7380 / ANSI B 18.3.4 M



Thread Size d1		M3	M4	M5	M6	M8	M10	M12	M16
Thread Pitch		0.5	0.7	0.8	1	1.25	1.5	1.75	2
~ISO 7380 Head Dia. d2	min.	5.4	7.24	9.14	10.07	13.57	17.07	20.48	27.48
	max.	5.7	7.60	9.50	10.50	14.00	17.50	21.00	28.00
ANSI B 18.3.4M Head Dia. d2	min.	5.4	7.24	9.14	10.07	13.57	17.07	20.48	27.48
	max.	5.7	7.60	9.50	10.50	14.00	17.50	21.00	28.00
~ISO 7380 Head Height k	min.	1.40	1.95	2.50	3.00	4.10	5.20	6.24	8.44
	max.	1.65	2.20	2.75	3.30	4.40	5.50	6.60	8.80
ANSI B 18.3.4M Head Height k	min.	1.43	1.95	2.50	3.00	4.05	5.20	6.24	8.44
	max.	1.65	2.20	2.75	3.30	4.40	5.50	6.60	8.80
~ISO 7380 Key Size s	Nominal Size	2	2.5	3	4	5	6	8	10
	min.	2.020	2.52	3.020	4.020	5.020	6.020	8.025	10.025
	max.	2.045	2.56	3.071	4.084	5.084	6.095	8.115	10.115
ANSI B 18.3.4M Key Size s	Nominal Size	2	2.5	3	4	5	6	8	10
	min.	2.020	2.52	3.020	4.020	5.020	6.020	8.025	10.025
	max.	2.045	2.56	3.071	4.084	5.084	6.095	8.115	10.115
~ISO 7380 Key Engagement t	min.	1.04	1.3	1.56	2.08	2.60	3.12	4.16	5.20
ANSI B 18.3.4M Key Engagement t	min.	1.04	1.3	1.56	2.08	2.60	3.12	4.16	5.20

	~ ISO 7380		**<<<<<<<<<<<<<Length Tolerance>>>>>>>>>>>>>**								**ANSI B 18.3.4.M**	
Nominal Length	min	max	M3	M4	M5	M6	M8	M10	M12	M16	min	max
6	5.76	6.24									5.7	6.3
8	7.71	8.29									7.7	8.3
10	9.71	10.29									9.7	10.3
12	11.65	12.35									11.7	12.3
16	15.65	16.35									15.7	16.3
20	19.58	20.42									19.5	20.5
25	24.58	25.42									24.5	25.5
30	29.58	30.42									29.5	30.5
35	34.5	35.5									34.5	35.5
40	39.5	40.5									39.5	40.5
45	44.5	45.5									44.5	45.5
50	49.5	50.5									49.5	50.5
55	54.4	55.6									54.5	55.5
60	59.4	60.6									59.5	60.5

Nominal Lengths above the stepped line Full Thread

Nominal Lengths below the stepped line, the thread length at the discretion of the manufacturer, may be between a minimum of 2d+12mm and a maximum which is within 2 P of the head.

~ISO 7380	**Neither standard is intended for high strength applications. The only purpose of having them produced in property class 10.9 or 12.9 is to increase the wear resistance of the socket drive.**
ANSI B 18.3.4M	

~ISO 7380			**ANSI B 18.3.4M**	
Material	Steel	Stainless Steel	**Material**	Steel
Property Class	10.9	A2 & A4	**Property Class**	12.9
Finish	Furnace Black	Plain	**Finish**	Furnace Black
Thread Tolerance	6g	6g	**Thread Tolerance**	4g6g

For More Detailed Information, Please Refer To Complete ISO Or ANSI Standard, Which Are The Governing Standards.

~ISO 7380 (1983) / ANSI B 18.3.4M (1979)- LFG 05/01/08

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